

Environmental protection

- The Bosch Group has been committed to environmental protection since 1973
- This principle of our corporate philosophy is as important to Bosch as the quality of its products and the cost-efficiency of its operations
- We place our innovations in the interests of the safety of people, the economical use of resources, and environmental sustainability
- The Bosch principles and corporate standards are observed by all Bosch locations around the world



Environmental protection by design

- Our raw materials concept allows for selection and control of materials following international directives on banned substances. In order to achieve this we released an own Bosch Norm CE-N2580.
- We always try to follow the newest international directives on banned substances with our new product designs
- Our products are always designed for the lowest power consumption, we are leader in low power consumption on the CE market
- We follow and support our customers environmental programs





Environmental targets

- CO₂ reduction by 5 % per year
 - ➔ CO₂ emission is calculated yearly normalized with SG&A
 - ➔ Considered are power consumption and heating

General guidelines

- Waste separation in all office and lab areas
- Saving paper consumption in offices
- Proper recycling of all electronic waste
- Power saving by switching off all electrical devices if not needed



Approval

Responsible	Date	Signature
BST/GM Frank Melzer	16.12.2011	Signed F. Melzer
BST/QMM Yvonne Lutsch	16.12.2011	Signed Y. Lutsch

